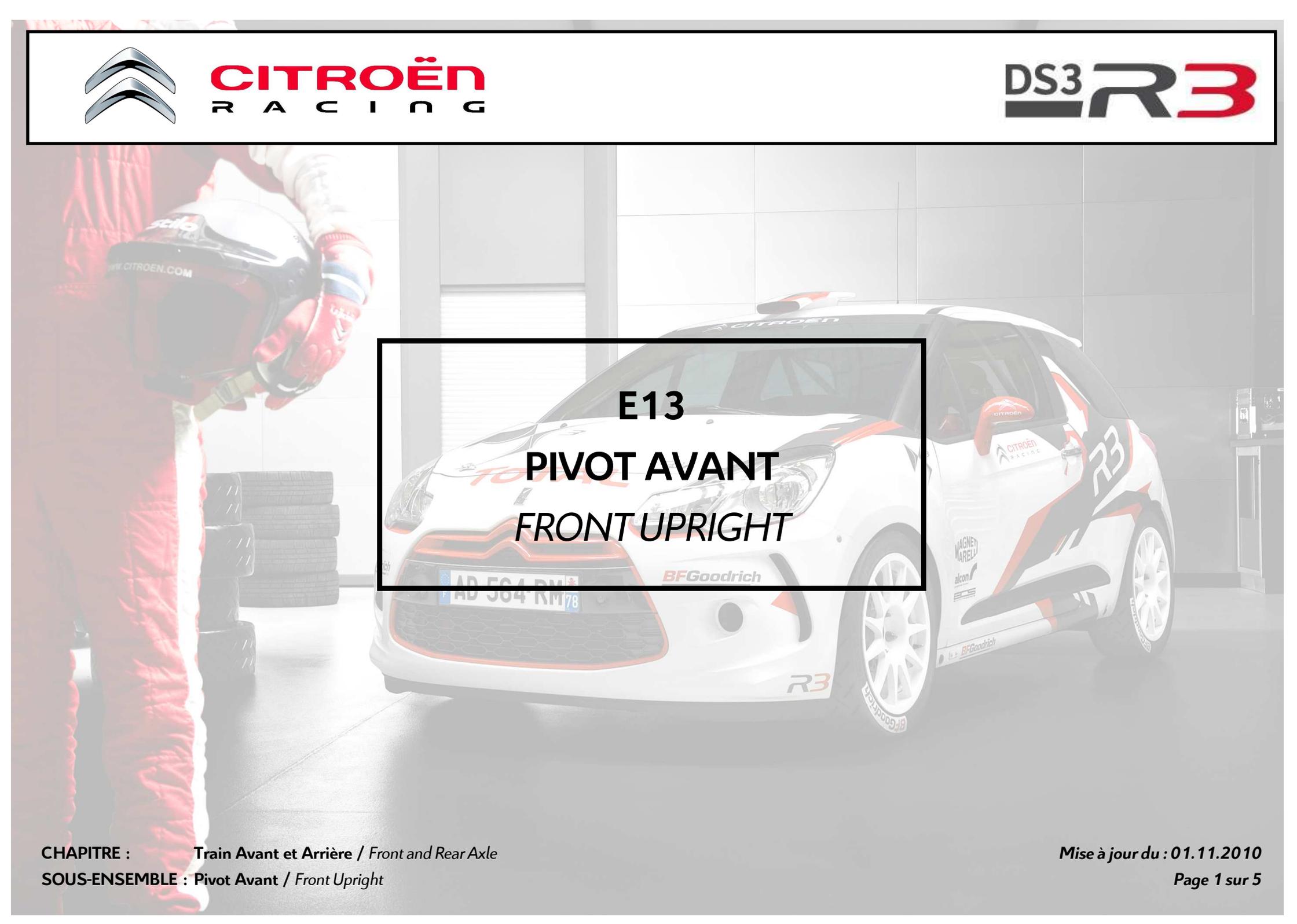


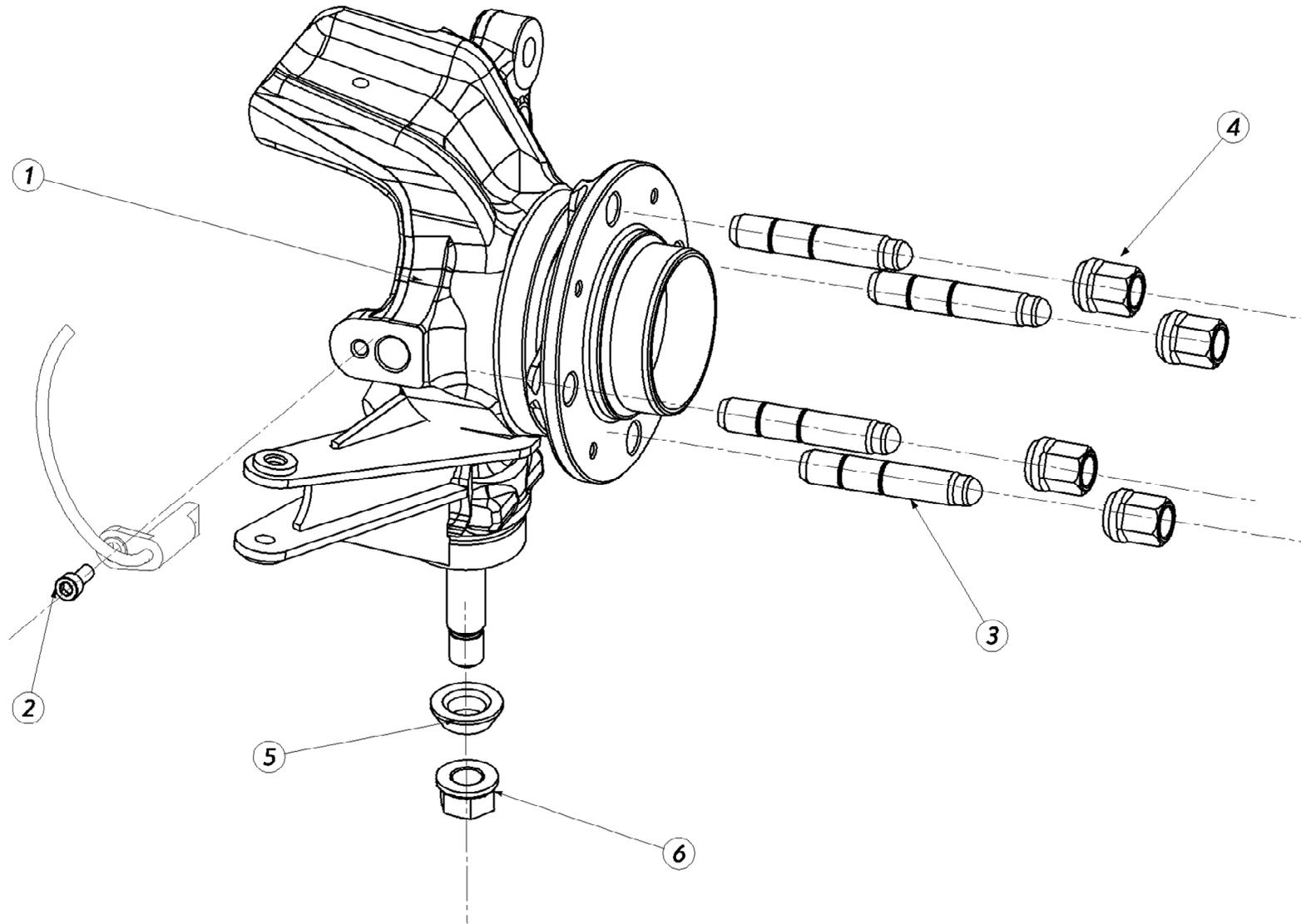


**CITROËN**  
RACING

**DS3**  
**R3**



**E13**  
**PIVOT AVANT**  
**FRONT UPRIGHT**





REP	REFERENCE	QTE	DESIGNATION
1	1E1364490B	1	<b>Pivot AVD Assemblé</b> <i>Assembled Right Front Hub Carrier</i>
1	1E1364491B	1	<b>Pivot AVG Assemblé</b> <i>Assembled Left Front Hub Carrier</i>
2	BCSP691306	2	<b>Vis M6x100 L16</b> <i>Screw M6x100 L16</i>
3	1E1363566B	8	<b>Goujon Roue M14 L80</b> <i>Wheel Stud M14 L80</i>
4	1E1363447A	8	<b>Ecrou Roue</b> <i>Wheel Nut</i>
5	1E1363498A	2	<b>Entretoise Supérieure Rotule Pivot AV</b> <i>Hub Holder Ball Joint Upper Spacer</i>
6	BCSP5132A8	2	<b>Ecrou Frein à Embase</b> <i>Locking Collar Nut</i>
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			



Coller l'entretoise supérieure de rotule de pivot (**rep. 5**) sur le pivot assemblé.

Mettre en contact, sans la serrer, la rotule inférieure de pivot et son écrou le temps que la colle sèche.

Glue the upright ball joint upper spacer (**rep. 5**) on the assembled upright.

Put in contact, without tightening it, the upright lower ball-joint and its nut while the glue sets.

Retirer l'écrou et la rotule inférieure.

Remove the nut and the lower ball-joint.



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Monter les goujons de roues (**rep. 3**) sur le moyeu.

Fit the wheel studs (**rep. 3**) on the wheel hub.



270

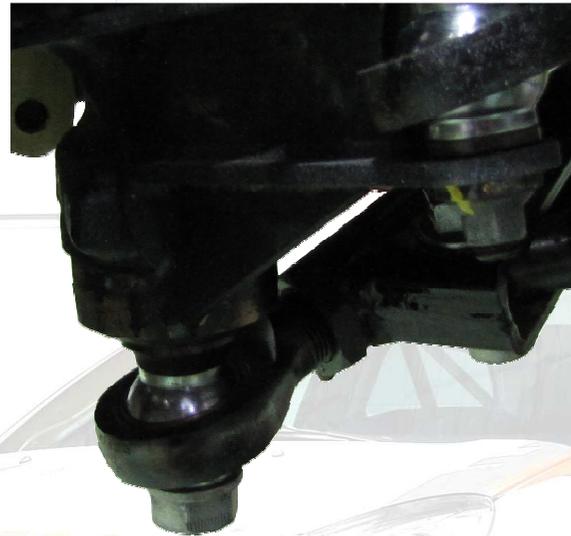
110 N.m



**CITROËN**  
RACING

**Assembler le pivot sur le triangle inférieur.**

*Assemble the upright on the front wishbone.*



**100 N.m**

